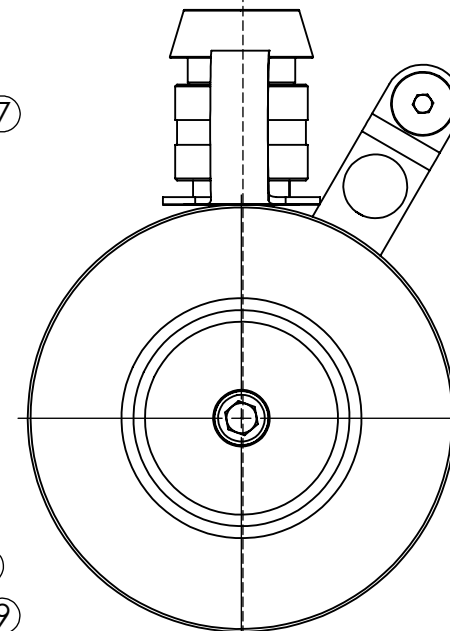
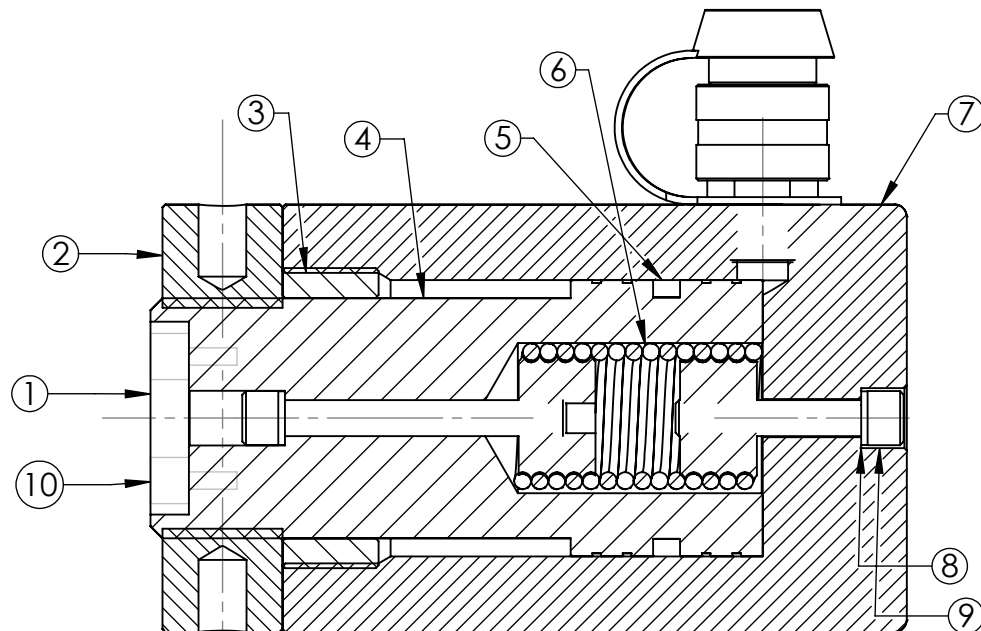
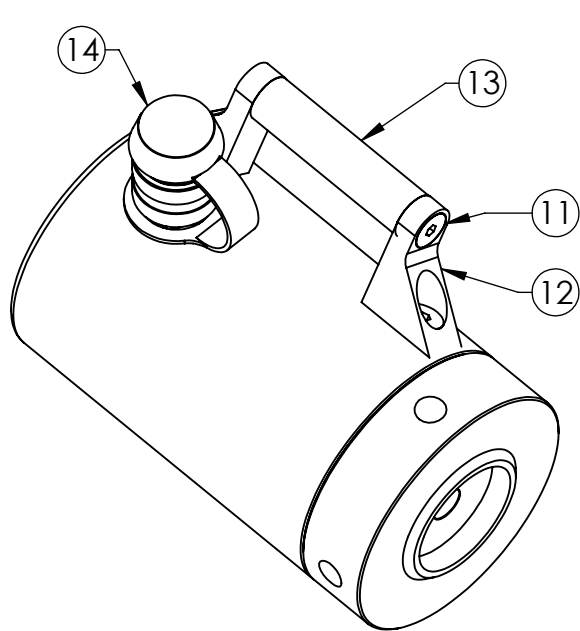




SECTION A-A

Note: # = Stroke

ITEM No.	QTY.	PART DESCRIPTION	PART CODE
1	1	SADDLE	ORL 30-1
2	1	LOCK NUT	ORL 30-2
3	1	RETAINING NUT	ORL 30-3
4	1	PISTON	ORL 30/# - 4
5	1	PISTON SEAL	ORL 30-5
6	1	SPRING ASSEMBLY	ORL 30/# - 6
7	1	CYLINDER HOUSING	ORL 30/# - 7
8	2	COPPER GASKET	ORL 30-8
9	2	CAP SCREW	ORL 30-9
10	2	SADDLE SCREW	ORL 30-10
11	4	ALLAN HEAD COUNTERSUNK SCREW	516NC34
12	2	HANDLE SUPPORT	HND01
13	1	HANDLE BAR	ORL 30/#-13
14	1	COUPLER & DUST CAP	FQCDC01
15		ORL 30 TON SEAL KIT (5,8)	ORLS 30

DO NOT SCALE DRAWING		REVISION JAN 2014	
ORBIT MANUFACTURING INC.			
TITLE: Assembly		Orbit Manufacturing Inc. #104 - 3070 Norland Avenue Burnaby, B.C. Canada V5B 3A6	
DWG NO. ORL 30		Letter	
SCALE:1:2		SHEET 1 OF 1	