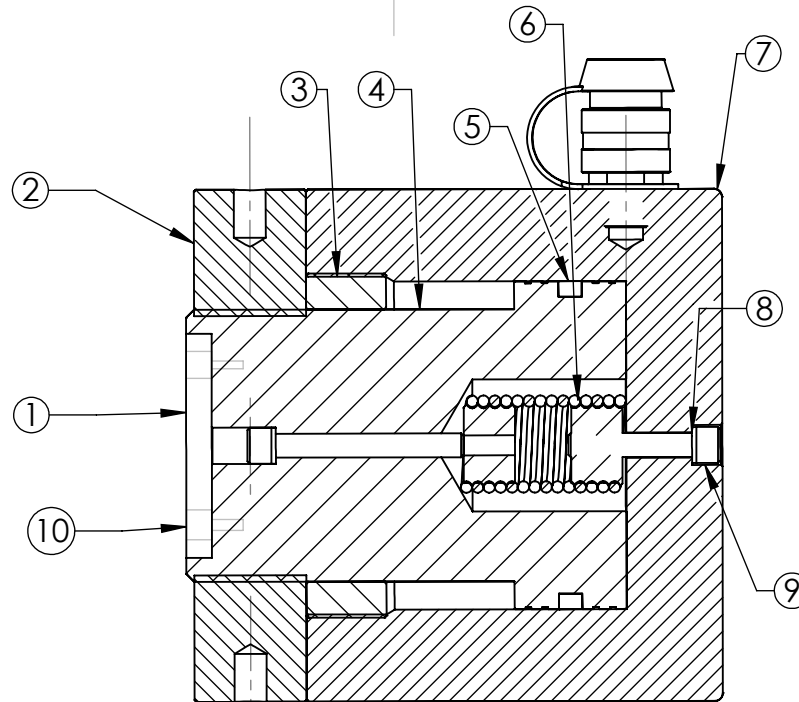
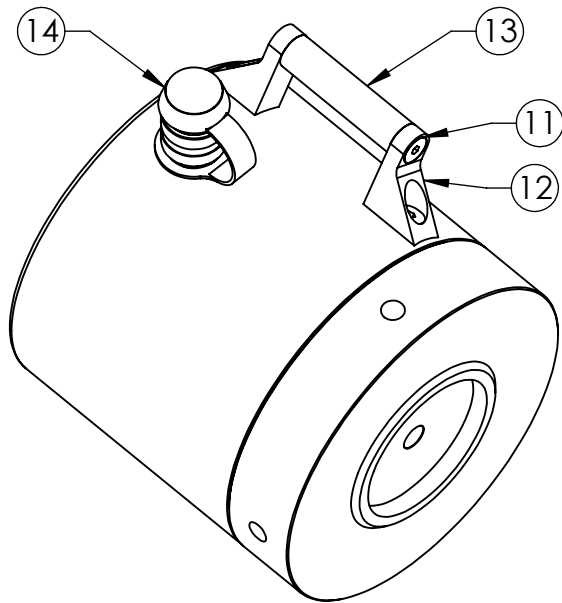
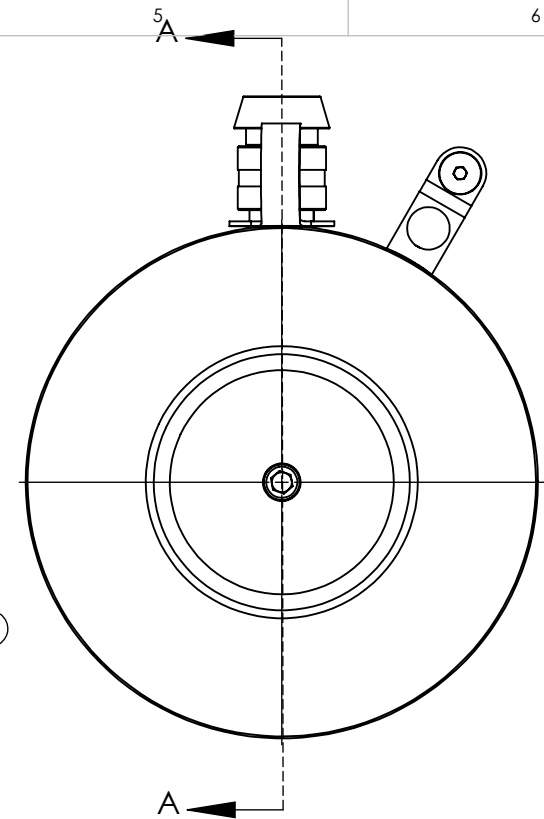




SECTION A-A
SCALE 1 : 3



ITEM No.	QTY.	PART DESCRIPTION	PART CODE
1	1	SADDLE	ORL100-1
2	1	LOCK NUT	ORL100-2
3	1	RETAINING NUT	ORL100-3
4	1	PISTON	ORL100/# - 4
5	1	PISTON SEAL	ORL100-5
6	1	SPRING ASSEMBLY	ORL100/# - 6
7	1	CYLINDER HOUSING	ORL100/# - 7
8	2	COPPER GASKET	ORL100-8
9	2	CAP SCREW	ORL100-9
10	2	SADDLE SCREW	ORL100-10
11	4	ALLAN HEAD COUNTERSUNK SCREW	516NC34
12	2	HANDLE SUPPORT	HND01
13	1	HANDLE BAR	ORL100/#-13
14	1	COUPLER & DUST CAP	FQCDC01
15		ORL 100 TON SEAL KIT (5,8)	ORLS 100

Note: # = Stroke

DO NOT SCALE DRAWING		REVISION JAN 2014	
ORBIT MANUFACTURING INC.			
TITLE:		Orbit Manufacturing Inc. #104 - 3070 Norland Avenue Burnaby, B.C. Canada V5B 3A6	
Assembly			
DWG NO.		Letter	
ORL 100			
SCALE:1:2		SHEET 1 OF 1	